



MES vs iPCC Production Panel

Information flow



Important characteristics of both solutions

MES:

- Display of operations scheduled at a workstation/ asset
- Data collection from production processors in real time
 - Man - report
 - Machine – PLC automation
 - Supports UR department – data collection by PLC drivers from a machine (plus information from SCADA system)
- Data processing and KPI building – report generation
 - OEE
 - Downtimes
 - Delays in schedules performance
 - Shortage analysis
 - Efficiency analysis
- Documentation and online manuals
- Data transfer to Infor M3 in packages
- Reduction of production paperwork
 - Work sheets
 - Technical online documentation

Production Panel:

- Display of operations scheduled at a workstation/ asset
- Enables employee to report production operations in any time batches at the workstation
- Panel assigned to workstation – handled by employee
 - Simplified touch interface
 - Easy to operate
- Collected data is available in Infor M3 in real time
- Configured manager dashboard enables report generation
 - OEE
 - Downtimes – summary
 - Delays in schedules performance
 - Shortage analysis
 - Efficiency analysis
- Insight in online manuals and technical documentation
- WIP real value available from Infor M3 upon request
- Cooperation with supermarkets providing components to workstations

Contact us



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